





INDUSTRIAL PACKAGED WATER FILTERS



Dual MFS Filter System With Skid Mount, Prepiped and Prewired Option

Quality Products for Quality Water











MARLO FILTER SHOWN WITH BUTTERFLY VALVES

Product Overview and Application

Marlo's reputation for designing high quality water filtration equipment covers a wide variety of Commercial and Industrial applications. A broad range of filter media and component options ensure you of the right unit to fit your exact needs. Whether your project requires a filter for turbidity removal, iron removal, or taste and odor control, select a Marlo unit for years of dependable, trouble-free operation.

Turbidity Removal

'MID' Multi-Media Filters - High efficiency, in-depth filter system using a layered media bed of anthracite, silica sand, and two grades of garnet for excellent filtration down to the order of 5 - 10 micron. Multi-Media has the highest service flow rates available in a pressure type filter and suitable for final filtration of most city water and well water supplies. Not recommended for primary filtration of extremely high turbidity applications.

Iron Removal

<u>'MGA' Iron Removal Filters</u> - Filter system capable of reducing iron, manganese, and hydrogen sulfide using manganese greensand filter media. Manganese greensand is formulated from a glauconite coated with varying types of manganese oxides. Soluble iron, manganese, and hydrogen sulfide are then oxidized and precipitated by contact with these oxides. Precipitates are then filtered and removed by the backwash step. Oxidative capacity of the media must be restored through either periodic regeneration with a weak potassium permanganate solution or a continuous chemical feed of potassium permanganate, chlorine, or a combination of both. Requires an inlet pH of 6.8 - 8.0 for effective operation.

Taste and Odor Removal

<u>'ACA' Activated Carbon Filters</u> - Granular Activated Carbon (GAC) is designed for the reduction of tastes, odors, and dissolved organic material from municipal and industrial water supplies. The most common application is the removal of free chlorine from water supplies as pre-treatment to other water treatment systems such as reverse osmosis. Inlet water to activated carbon systems should be relatively free of oil, turbidity, and iron for optimal performance. Numerous types of activated carbon are available for specialty applications including chloramine removal.

... Designed For Performance

Standard Features

Tank Construction

All Marlo water filters are fabricated using high quality welded carbon steel pressure vessels designed for 100 psig working pressure and tested at 150 psig. All tank interiors are sand-blasted and lined with cold-set epoxy coating at a 10-12 DFT. All tank exteriors are sand-blasted and sprayed with a corrosion-resistant finish paint in "Safety Blue" at a 4-6 DFT.

Filter vessels are supported by steel strap legs welded to the bottom head. Angle iron legs with support pads are provided on vessels 48" diameter and larger. Vessel access openings include 4" x 6" handhole in both the upper head and lower sideshell for vessels 30" diameter and smaller. Tank diameters 36" - 72" will have a 11" x 15" upper head manhole and tank diameters 78" - 120" will have a 12" x 16" upper head manhole.

Flow Distribution

All Marlo filters are provided with a pre-piped internal distribution system designed for maximum service flow with efficient utilization of the entire media bed and prevention of channeling. All distributors are fabricated of corrosion-free PVC for long, reliable field service. A washed layer of gravel covers the lower distributor for proper media bed support and backwash cycle.

Face-Piping and Automatic Valves

Each filter includes a pre-piped, external valve manifold for automatic operation. For filters 72" and smaller, the manifold is constructed of Sch 40 galvanized steel pipe and Class 150 malleable threaded galvanized steel fittings. Automatic valves are cast-iron bodied, normally open diaphragm type.

For filters 78" diameter and larger, the manifold is constructed of Sch 80 PVC pipe and fittings. Automatic valves are cast-iron bodied butterfly type with double-acting pneumatic actuators. All automatic valve designs offer a slow open/close action with minimal restriction for reduction of "water hammer".

Automatic Cycle Controller

The standard method of control for filter operation is accomplished through the use of a pilot-stager assembly for automatic valve actuation. It is pre-wired in a NEMA-12 electrical enclosure with an integral timer controller for backwash initiation. A manual override feature allows immediate backwash rather than a predetermined schedule.

Backwash Flow Controller

An automatic backwash flow controller is provided for maintaining the proper backwash flow rate over wide variations in operating pressure. It utilizes a variable orifice concept requiring no field adjustments.

Optional Equipment

Differential Pressure Switch

For automatic initiation of the backwash cycle when the filter bed becomes compacted or plugged with filtered material. This method of backwash initiation ensures maximum efficiency regardless of changing influent conditions.

ASME Code Construction

The media tank is available fabricated in accordance with ASME code, certified, and stamped with standard working pressure rating of 100 psig. Higher pressure ratings are also available.

Sch 80 PVC Valve Manifolds

Exterior filter piping and fittings are supplied with Sch 80 PVC materials in place of standard steel piping for filters 72" diameter and smaller. Cast iron diaphragm valve bodies are replaced with Noryl thermoplastic for filters with service pipe size 3-inch and smaller. Cast iron bodied butterfly valves with double-acting pneumatic actuators are used for filters with service pipe size 4-inch and larger with the PVC option.

Skid Mount Option

Filter tanks are mounted on a welded structural carbon steel skid with pre-piped interconnecting headers and isolation valves for single-point inlet, outlet, and drain field connections. All electrical controls are pre-wired requiring a single field power connection.

Additional Options

- Separate source backwash valves.
- Inlet/outlet pressure gauges and sample valves.
- Manual operated backwash cycle.
- Chemical injection pre-treatment equipment.
- Media regenerant systems for iron filters.
- Air-Scour backwash system.
- Steam or hot water sanitizable carbon filters.
- Custom tank linings and coatings.
- 304 or 316 stainless steel pressure vessels.
- 304 or 316 stainless steel external face-piping.
- 304 or 316 stainless steel internal distributor piping.
- Programmable logic controller (PLC) electrical packages.
- Specialty applications using Filter-Ag, Birm, and Calcite medias.

SPECIFI	CATIO	NS			MULTI-MEDIA FILTERS						
Catalog	Service Flow Rate (GPM)				Backwash	Service	Tank Size	Filter	Floor	Overall	
Number	Normal		Peak		Flow Rate	Pipe Size	(Dia. x SS)	Media	Space	Height	
	Flow	ΔΡ	Flow	Δ P	GPM	Inches	Inches	CU. FT.	Inches	Inches	
MID-20 MID-24 MID-36 MID-36 MID-42 MID-48 MID-54 MID-60 MID-72 MID-78 MID-78 MID-90 MID-90 MID-108 MID-108	20 30 50 70 100 125 160 200 240 240 285 330 385 440 500 570 640 800	45445556554444444444444444444444444444	45 60 100 140 200 250 320 400 480 570 660 770 880 1000 1140 1280 1600	7 9 7 7 8 9 10 12 8 9 10 10 10 10 10	35 50 75 110 145 190 240 300 360 425 500 580 665 750 850 950 1175	1.5 1.5 2.5 2.5 3 3 4 4 6 6 6 6 6 8 8	20 X 54 24 X 54 30 X 54 36 X 60 42 X 60 48 X 60 60 X 60 66 X 60 72 X 60 78 X 60 84 X 60 90 X 60 90 X 60 102 X 60 108 X 60 120 X 60	5 8 12 18 24 32 40 50 60 70 85 95 110 125 145 160 200	21 X 30 25 X 34 31 X 40 37 X 48 43 X 54 49 X 62 55 X 70 61 X 76 67 X 86 73 X 92 79 X 104 85 X 110 91 X 116 97 X 122 103 X 128 109 X 136 121 X 148	72 73 76 84 88 95 103 105 107 100 102 106 110 111 111 112	

SPECIFI	CATIO	NS			ACTIVATED CARBON FILTERS						
Catalog Number	Service Flow Rate (GPM)				Backwash	Service	Tank Size	Filter	Floor	Overall	
	Normal		Peak		Flow Rate	Pipe Size	(Dia. x SS)	Media	Space	Height	
	Flow	∆ P	Flow	ΔΡ	GPM	Inches	Inches	CU. FT.	Inches	Inches	
ACA-20 ACA-24 ACA-36 ACA-36 ACA-42 ACA-54 ACA-60 ACA-72 ACA-78 ACA-78 ACA-90 ACA-90 ACA-102 ACA-108	10 15 25 35 50 65 80 100 120 140 165 195 220 250 285 320	1232312223332222	20 30 50 70 100 125 160 200 240 285 330 385 440 500 570 640	2344523444555444	20 30 50 70 100 125 160 200 240 285 330 385 440 500 570 640	1 1.25 1.5 2 2 3 3 3 3 4 4 4 4 6 6	20 X 54 24 X 54 30 X 54 36 X 60 42 X 60 48 X 60 60 X 60 66 X 60 72 X 60 78 X 60 84 X 60 90 X 60 90 X 60 102 X 60 108 X 60	5 8 12 18 24 32 40 50 60 70 85 95 110 125 145 160	21 X 30 25 X 34 31 X 40 37 X 48 43 X 54 49 X 62 55 X 70 61 X 76 67 X 82 73 X 88 79 X 98 85 X 104 91 X 110 96 X 122 103 X 128 109 X 134	72 73 76 84 88 95 97 103 105 107 100 1102 106 110 111	

SPECIFI	CATIO	NS			IRON REMOVAL FILTERS						
Catalog	Service Flow Rate (GPM)				Backwash	Service	Tank Size	Filter	Floor	Overall	
Number	Normal		Peak		Flow Rate	Pipe Size	(Dia. x SS)	Media	Space	Height	
	Flow	ΔΡ	Flow	ΔΡ	GPM	Inches	Inches	CU. FT.	Inches	Inches	
MGA-20 MGA-24 MGA-30 MGA-36	10 15 20 30	3 5 3	15 30 40 60	5 7 6	20 30 50 70	1 1.25 1.5	20 X 54 24 X 54 30 X 54 36 X 60	5 8 12 18	21 X 30 25 X 34 31 X 40 37 X 48	72 73 76	
MGA-36 MGA-42 MGA-48 MGA-54	40 50 65	5 3 4	80 100 130	9 5 6	100 125 160	2 2 3 3	42 X 60 48 X 60 54 X 60	24 32 40	43 X 54 49 X 62 55 X 70	84 88 95 97	
MGA-60 MGA-66 MGA-72 MGA-78	80 95 115 135	4 4 5 4	160 190 230 270	7 7 9 7	200 240 285 330	3 3 3 4	60 X 60 66 X 60 72 X 60 78 X 60	50 60 70 85	61 X 76 67 X 82 73 X 88 79 X 98	103 105 107 100	
MGA-84 MGA-90 MGA-96	150 175 200	4 4 3	300 350 400	7 7 5	385 440 500	4 4 6	84 X 60 90 X 60 96 X 60	95 110 125	85 X 104 91 X 110 96 X 122	102 106 110	
MGA-102 MGA-108 MGA-120	225 250 315	3 3 3	450 500 630	5 5 5	570 640 800	6 6 6	102 X 60 108 X 60 120 X 60	145 160 200	103 X 128 109 X 134 121 X 146	111 112 115	

APPLICATION DATA:

- 1. Operating Pressure: 30 100 psig
- 2. Operating Temperature: 40 110°F
- 3. Electrical Requirement: 120VAC, 1-phase, 60 Hz
- 4. Allow 24" height clearance for media loading
- 5. ASME constructed tanks add additional height (call factory)
- 6. Pressure drop (ΔP) ratings are for clean filter beds at 55°F

QUALITY ASSURANCE

All MARLO units are engineered and thoroughly tested to provide years of trouble-free performance with a minimum of maintenance. All components are inspected, tested and warranted in writing.



